ACC–CK100 Caster Kit Installation Instructions

**Description**

The contents of this kit allow the addition of casters to various subwoofers. Only use with subwoofers specifically designed to use the ACC–CK100 kit.

**Note:** In order to use this kit with any subwoofer, users should first verify that there are mounting holes located on the rear of the cabinet.

**ACC–CK100 Caster Kit (Part No. 2035618-01 / 02) contents:**

<table>
<thead>
<tr>
<th>Item</th>
<th>Quantity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>16</td>
<td>Screw, M6 hex head</td>
</tr>
<tr>
<td>B</td>
<td>16</td>
<td>Washer, lock</td>
</tr>
<tr>
<td>C</td>
<td>16</td>
<td>Washer, flat</td>
</tr>
<tr>
<td>D</td>
<td>4</td>
<td>Caster Swivel</td>
</tr>
</tbody>
</table>

**Required Tools (not included):**

- #3 Phillips screwdriver
- 10mm socket wrench

**Safety First!**

Before installing and using this product, please read these instructions carefully and keep them on hand for future reference. Additionally, refer to the subwoofer product manual for detailed product-specific information. Failure to follow the precautions in both documents may result in injury or damage to the subwoofer and/or contents of the caster kit.

**WARNING:** This product has been designed for installation only by qualified personnel having the technical know-how and experience or specific instructions to ensure correct execution of all of the operations involved to prevent any risk to personal safety. It is strongly recommended that this product be installed only by professionals or specialized firms. When installing this product, always respect the safety standard. Do not install the product in any way that is not described in these instructions.

**Caster Installation**

1. Using the #3 Phillips screwdriver, remove the 16 screws from the rear corners of the subwoofer.
2. Place the threaded part of the screw (A) through the locking washer (B).
3. Place the screw through the flat washer (C).
4. Place the screw through one of the openings of the caster (D) and finger-tighten.
5. Repeat steps 2-4 for the remaining three openings of the same caster.
6. Using the 10mm socket wrench, fully tighten the four screws into the threaded inserts of the subwoofer.
7. Repeat steps 2-6 for the remaining three casters.

**VERY IMPORTANT:** Do not over-tighten the screws, as this could damage the threaded inserts of the subwoofer.

**Note:** Subwoofer shown is for reference only and may not reflect the user’s actual subwoofer.